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(54) **MICROWAVE DIELECTRIC ANALYZER**

(71) Applicant: **John Weber Schultz**, Alpharetta, GA (US)

(72) Inventor: **John Weber Schultz**, Alpharetta, GA (US)

(73) Assignee: **COMPASS TECHNOLOGY GROUP LLC**, Alpharetta, GA (US)

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(51) **Int. Cl.**  
**G01N 22/00** (2006.01)  
**H05K 1/02** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **G01N 22/00** (2013.01); **H05K 1/024** (2013.01); **H05K 1/0231** (2013.01)

(58) **Field of Classification Search**  
CPC ..... H05K 1/0231; H05K 1/024; G01N 22/00  
See application file for complete search history.

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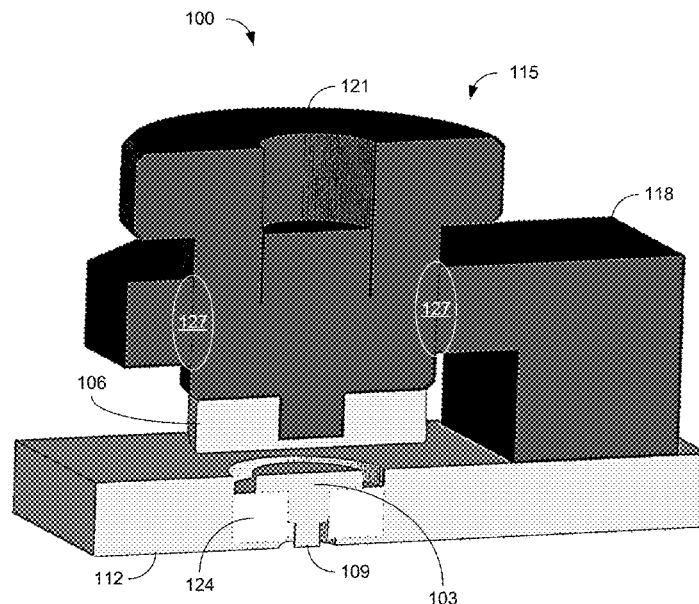
*Primary Examiner* — Jeff W Natalini

(74) *Attorney, Agent, or Firm* — Thomas I Horstemeier, LLP

(57) **ABSTRACT**

Various examples related to microwave dielectric analyzers and their use are provided. In one example, a microwave dielectric analyzer includes a measurement apparatus having a conductive electrode that can couple to a microwave analyzer and processing circuitry that can determine a dielectric characteristic of the dielectric specimen using a reflection coefficient measured by the microwave analyzer. The dielectric characteristic can be determined using a computational electromagnetic model of the measurement apparatus. The reflection coefficient can be measured by the microwave analyzer with the dielectric specimen in contact with the conductive electrode and/or sandwiched between conductive electrodes. The conductive electrodes can be axially aligned, and the second electrode may not be coupled to the microwave analyzer.

**16 Claims, 7 Drawing Sheets**



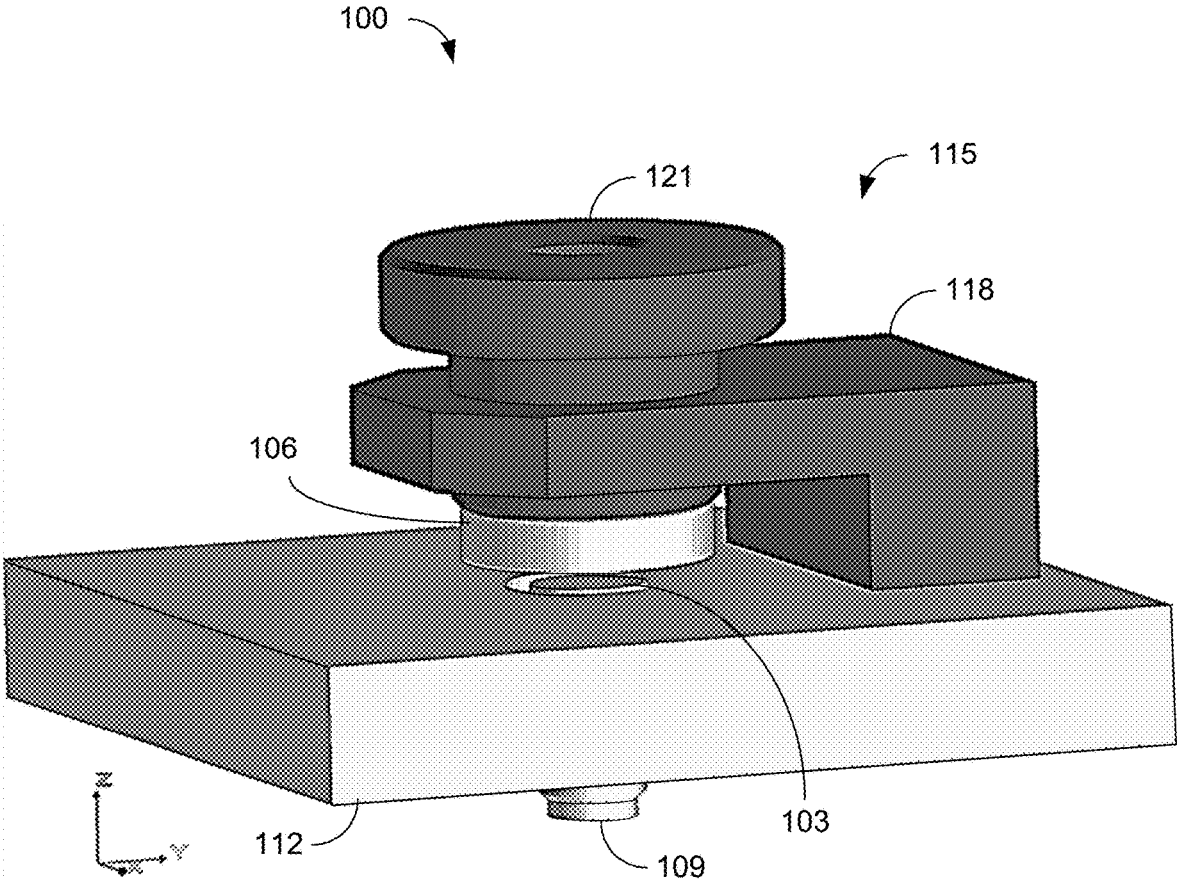
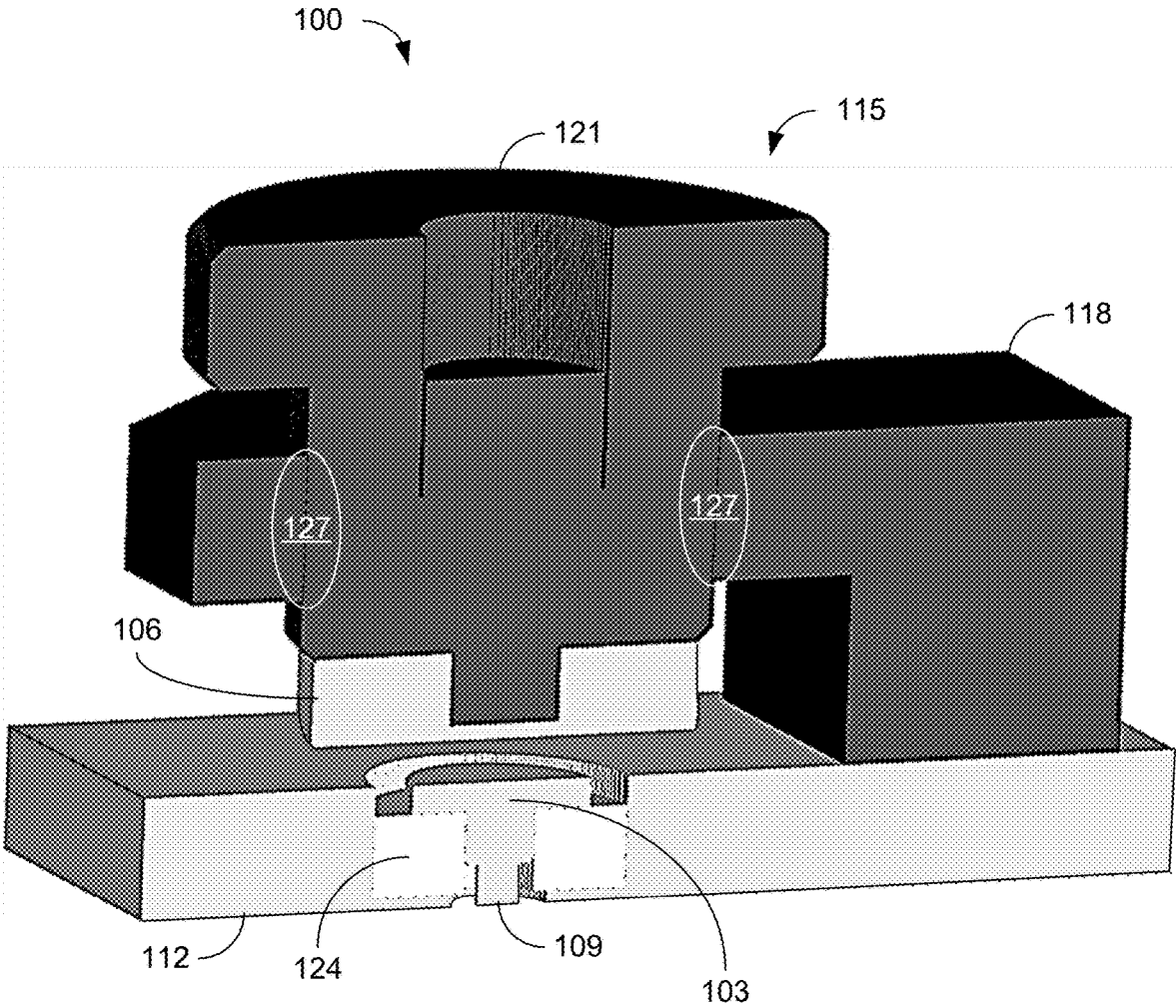


FIG. 1A



**FIG. 1B**

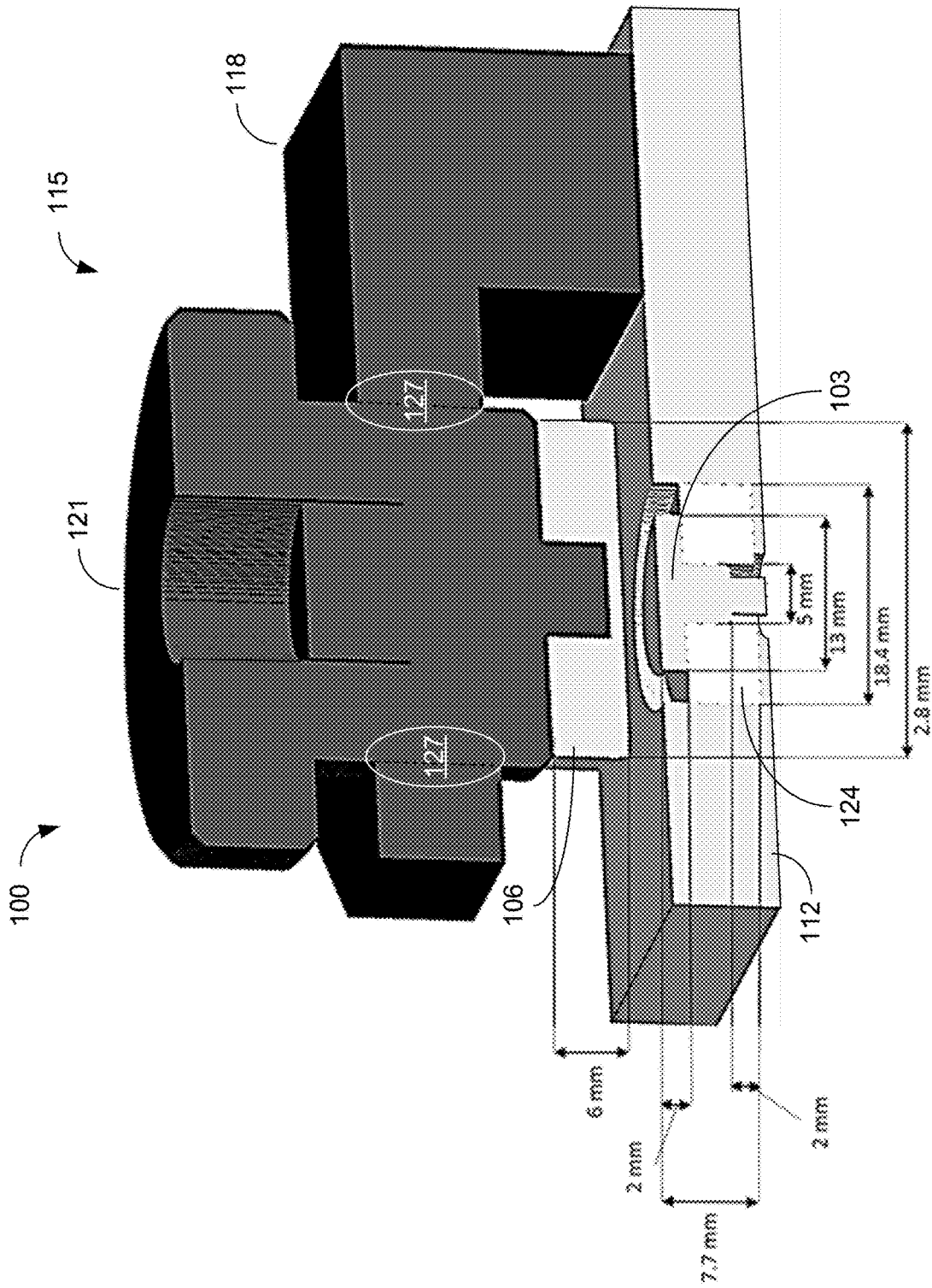


FIG. 1C

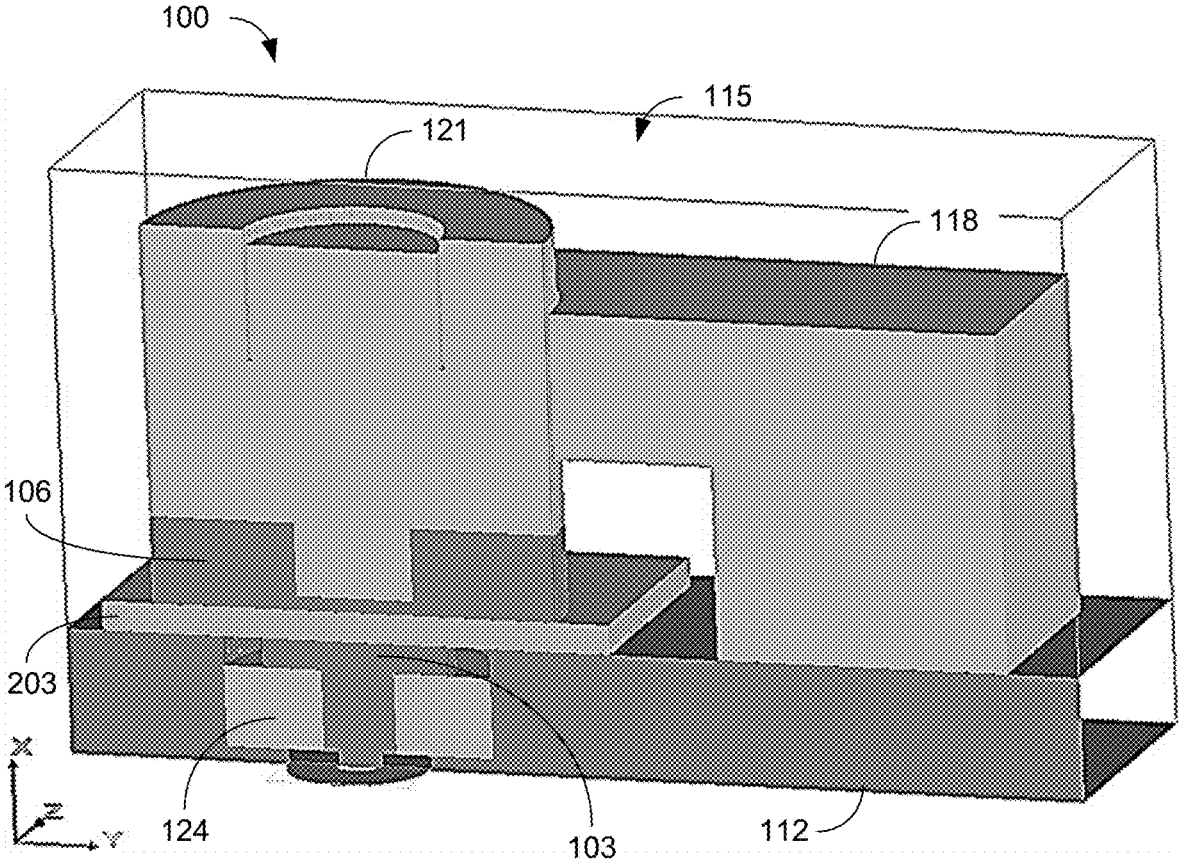
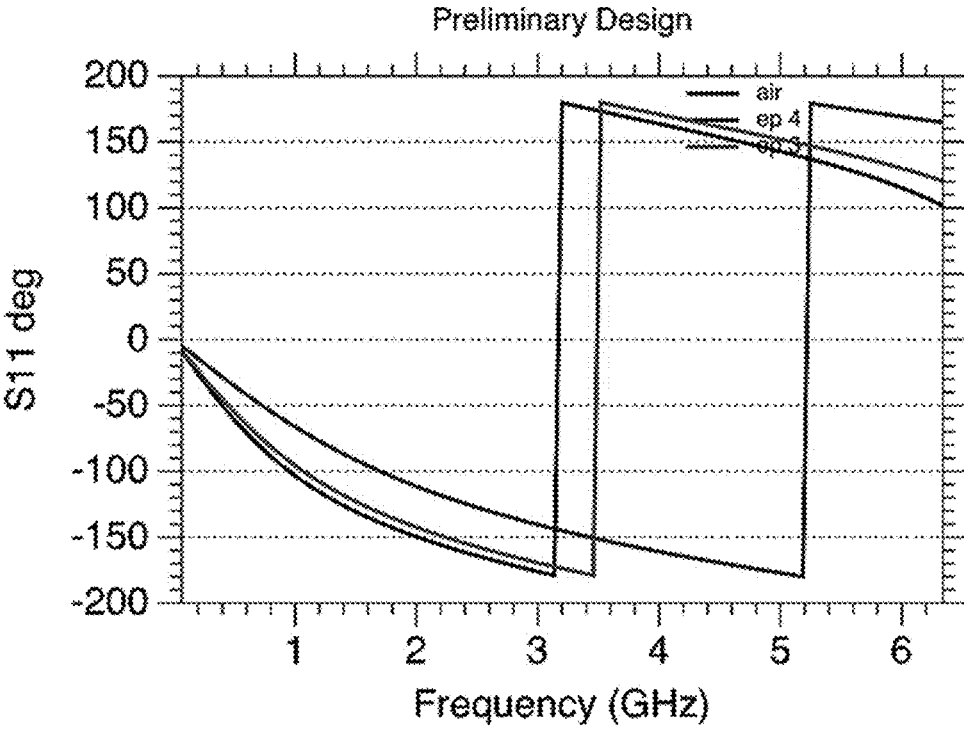


FIG. 2



**FIG. 3**

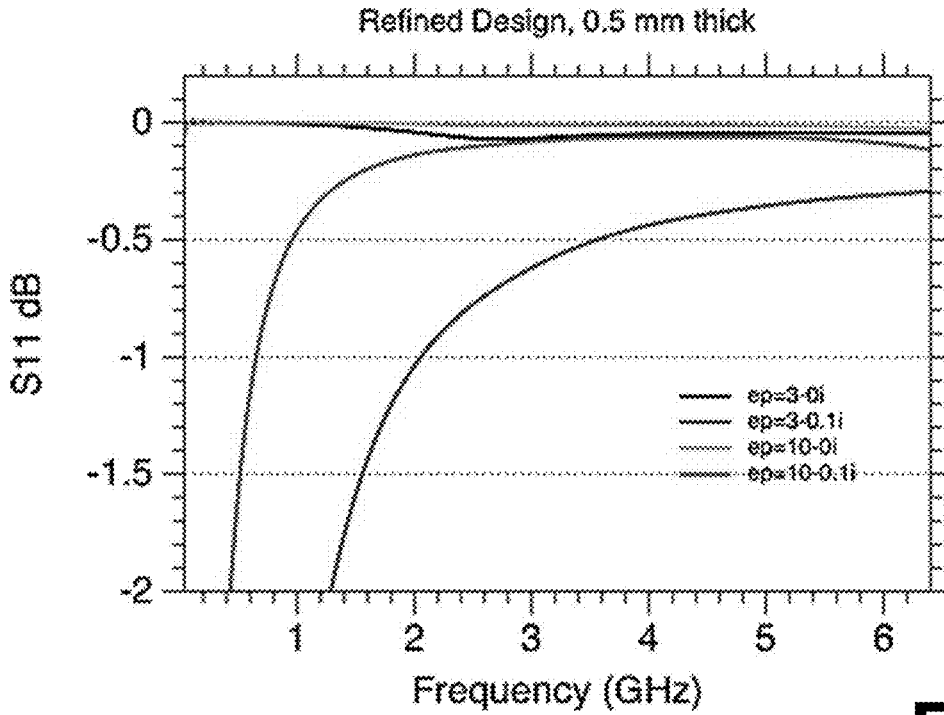


FIG. 4A

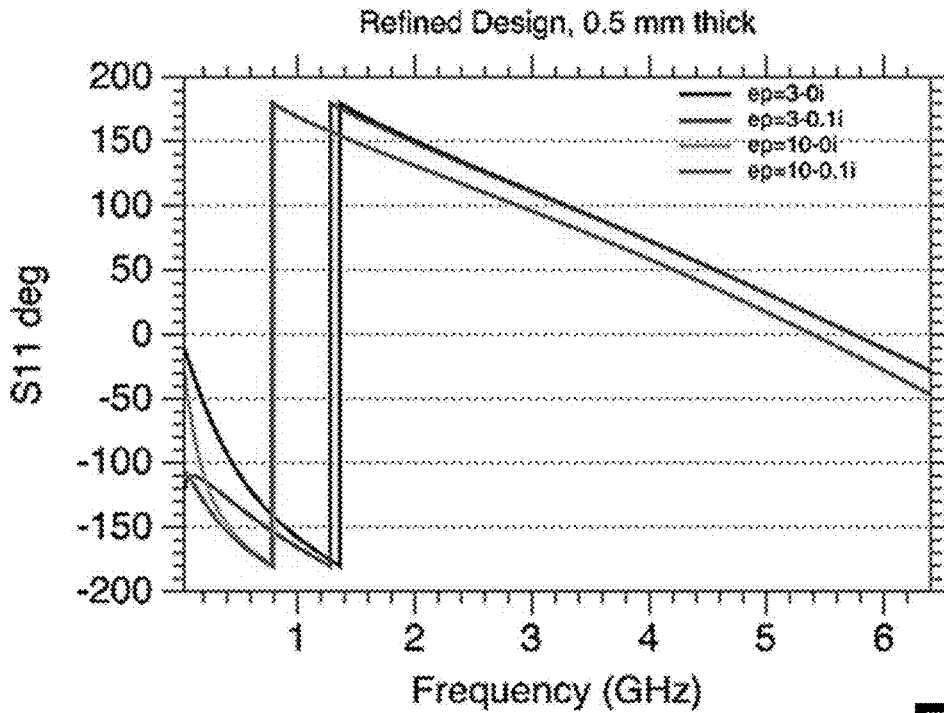


FIG. 4B

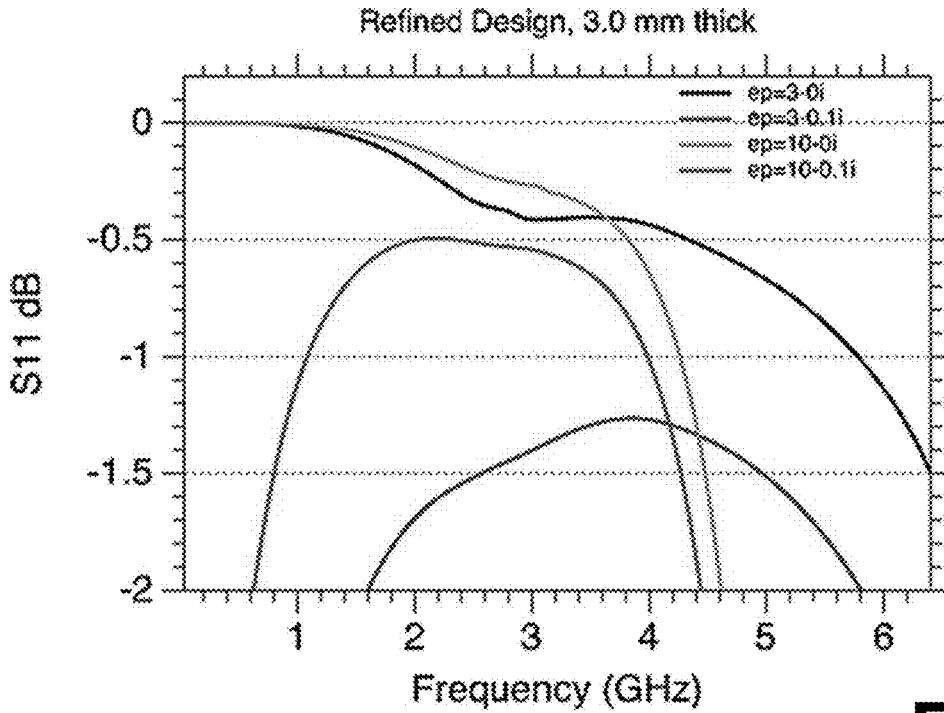


FIG. 5A

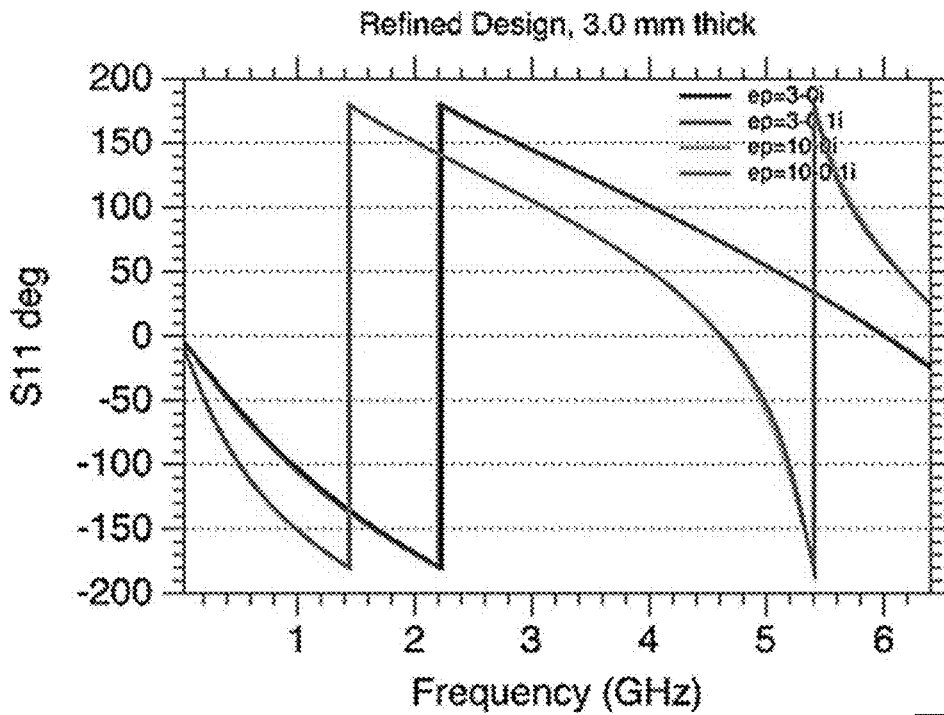


FIG. 5B



**MICROWAVE DIELECTRIC ANALYZER****CROSS REFERENCE TO RELATED APPLICATIONS**

This application claims priority to, and the benefit of, U.S. provisional application entitled "Microwave Dielectric Analyzer" having Ser. No. 62/699,910, filed Jul. 18, 2018, which is hereby incorporated by reference in its entirety.

**BACKGROUND**

In many applications, material characterization is important to selecting and predicting design results. For example, printed circuit (PC) board characteristics can affect the operation of the circuit printed on the PC board. In some cases, materials surrounding a wireless antenna can affect the performance of that antenna. The characterization of dielectric properties of such sheet materials over a wide frequency range can be expensive and time consuming.

**BRIEF DESCRIPTION OF THE DRAWINGS**

Many aspects of the present disclosure can be better understood with reference to the following drawings. The components in the drawings are not necessarily to scale, emphasis instead being placed upon clearly illustrating the principles of the present disclosure. Moreover, in the drawings, like reference numerals designate corresponding parts throughout the several views.

FIGS. 1A-1C illustrate an example of a measurement apparatus of a microwave dielectric analyzer, in accordance with various embodiments of the present disclosure.

FIG. 2 is a graphical representation showing a specimen under test sandwiched between the conducting electrodes of the measurement apparatus, in accordance with various embodiments of the present disclosure.

FIG. 3 is a plot illustrating examples of computationally modeled phase of a reflection coefficient S11 for various dielectric specimens in a dielectric analyzer apparatus, in accordance with various embodiments of the present disclosure.

FIGS. 4A and 4B are plots illustrating examples of computationally modeled phase and amplitude for low and moderate loss specimens with a thickness of 0.5 mm inserted into a dielectric analyzer apparatus, in accordance with various embodiments of the present disclosure.

FIGS. 5A and 5B are plots illustrating examples of computationally modeled phase and amplitude for low and moderate loss specimens with a thickness of 3.0 mm inserted into a dielectric analyzer apparatus, in accordance with various embodiments of the present disclosure.

**DETAILED DESCRIPTION**

Disclosed herein are various aspects related to microwave dielectric analyzers, and methods thereof. The microwave dielectric analyzers can be designed for non-destructive characterization of dielectric specimens such as, e.g., printed circuit (PC) boards, antenna substrates, and antenna radomes/package. The microwave dielectric analyzers can measure flat specimens (e.g., up to 3 mm thick or larger), and determine dielectric characteristics of the specimen with measurements taken in a range from about (or below) 3 MHz to about 6 GHz, about 10 MHz to about 6 GHz, or more. Reference will now be made in detail to the description of

the embodiments as illustrated in the drawings, wherein like reference numbers indicate like parts throughout the several views.

Referring to FIG. 1A, shown is an example of a measurement apparatus (or fixture) **100** of a microwave dielectric analyzer. The measurement apparatus **100** can include a pair of parallel conductive electrodes for measuring dielectric specimens secured between the conductive electrodes. For example, a first (or bottom) conductive electrode **103** can be axially aligned with a second (or upper) conductive electrode **106**, such that measurements can be obtained for a dielectric specimen sandwiched (or secured) between the conductive electrodes **103** and **106**. The conductive electrodes **103** and **106** can be made of appropriate conductive materials (e.g., stainless steel, aluminum, etc.). One of the conductive electrodes is coupled to a microwave analyzer, while the other conductive electrode remains disconnected. A specimen under test can be inserted between the conductive electrodes **103** and **106**. As shown in FIG. 1A, a radio frequency (RF) connector **109** (e.g., an N-type, SMA, or other connector) can be used to couple the first electrode **103** to the microwave analyzer.

The measurement apparatus (or fixture) **100** of the microwave dielectric analyzer can also include a metal base plate **112** surrounding the first electrode **103**, which can provide shielding and structural support for the bottom electrode. The base plate **112** can be made of an appropriate conductive material (e.g., stainless steel, aluminum, etc.). In addition, the measurement apparatus **100** can include a non-conductive yoke **115** supporting the second conductive electrode **106** over the first conductive electrode **103**. The yoke **115** can be made from plastic or other appropriate insulating material (e.g., polystyrene, PPO, polyethylene, acrylic, ultem, etc.). In the example of FIG. 1A, the yoke **115** includes a support arm **118** positioned on the base plate, and a handle **121** that is threaded through the support arm and can be turned to adjust the separation between the first and second conductive electrodes **103** and **106**. By turning the handle **121**, the second conductive electrode **106** can be screwed down onto the specimen being tested.

Referring next to FIG. 1B, shown is a cross-sectional view of the measurement apparatus (or fixture) **100** of FIG. 1A. As shown, the first conductive electrode **103** can be mounted in the metal base plate **112** using, e.g., a dielectric spacer **124** such as an insulator (e.g., polystyrene, PPO, acrylic, etc.) or other appropriate material with the RF connector **109** extending through the opposite side of the base plate **112**. The second conductive electrode **106** can be attached to the handle **121** of the yoke **115** using a fastener such as a nylon screw or other appropriate fastener. In some embodiments, the second conductive electrode **106** can be integrated into the yoke **115** using other techniques. The yoke **115** is configured to allow the position of the second conductive electrode **106** to be adjusted. For example, the support arm **118** and handle **121** can be threaded **127** such that turning the handle **121** can adjust the position of the second conductive electrode **106**. In this way, the second conductive electrode **106** can be lowered onto the specimen under test, sandwiching the specimen between the conductive electrodes **103** and **106**.

FIG. 10 illustrates exemplary dimensions of the measurement apparatus (or fixture) **100** of FIGS. 1A and 1B. As can be seen, the diameter of the second conductive electrode is larger than the diameter of the first conductive electrode **103**. The sizes of the electrodes can be set to maximize measurement sensitivity. Additionally, the maximum size of the bottom electrode can be set to prevent resonances in the

apparatus response over the desired measurement frequency range. The diameter of the second conductive electrode **106** can overlap with a portion of the metal base plate **112**. The larger second electrode size in this example also helps to reduce errors from electrode misalignment. In this configuration, the measurement apparatus **100** can be used to test specimens of various sizes. For example, a square specimen of about 12 inches by 12 inches and having a thickness of about (or just under) 0.125 inch or about 3 mm can be accommodated by the measurement apparatus **100**. FIG. 2 is a graphical representation illustrating a specimen **203** sandwiched between the conductive electrodes **103** and **106**. As can be seen, the second conductive electrode **106** extends beyond the first conductive electrode **103**, and overlaps a portion of the base plate **112**.

In other embodiments, the measurement apparatus **100** includes only a single (or bottom) conductive electrode **103** without including the second conductive electrode as illustrated in FIGS. 1A-1C. In these implementations, the measurement apparatus **100** can also include a metal base plate **112** surrounding the single electrode **103**, which can provide shielding for the single conductive electrode **103**. The non-conductive yoke **115**, without the second conductive electrode **106**, can be used to secure the specimen under test in contact with the single conductive electrode **103**. For example, the handle **121** can be turned to apply pressure to the specimen to hold it against the conductive electrode **103**, and against a surface of the base plate **112**. Other features of the measurement apparatus **100** can also be discussed above.

As previously mentioned, the microwave dielectric analyzer can be used to determine characteristics of flat dielectric specimens over a wide range of frequencies (e.g., about (or below) 3 MHz to about 6 GHz, about 10 MHz to about 6 GHz, etc.). The measurement apparatus **100** can be adjusted to test specimens having different thicknesses. For example, the yoke **115** of the measurement apparatus **100** can be configured to allow testing of planar specimens having a thickness of up to about 3 mm, up to about 0.125 inch, or more.

While suitable for non-destructive characterization a wide range of dielectric specimens, one application of the microwave dielectric analyzer is characterization of PC board specimens. For instance, a user can place the specimen over the first (or bottom) conductive electrode **103**, and then adjust the yoke **115** to place the second (or upper) conductive electrode **106** on top of the specimen to make measurements using the microwave analyzer coupled to the first conductive electrode **103**. The microwave dielectric analyzer can use a vector network analyzer (VNA), vector voltmeter, or similar microwave device to obtain the reflection coefficient (S11) measurements, which can then be converted to dielectric characteristics of the specimen (e.g., complex permittivity including both real and imaginary components) using the computational model of the measurement apparatus **100**. The VNA is configured to interface with processing circuitry such as a computing device (e.g., a personal computer, laptop, notepad or smartphone) or other appropriate circuitry. Such a determination method is unique using the fixture of the measurement apparatus **100**.

The measurement fixture **100** can be optimized using computational electromagnetic (CEM) codes, and dimensions of the first and/or second conductive electrodes **103/106** can be optimized for a desired frequency range, e.g., up to 6 GHz. FIG. 10 provides an example of dimensions and alignment of the conductive electrode **103** and **106** for a range from about 3 MHz to about 6 GHz, or about 10 MHz to about 6 GHz. The first (or bottom) conductive electrode

**103** does not have chamfers, but the second (or upper) conductive electrode **106** may have small chamfers. Dimensions of the yoke **115**, which serves to aid in electrode positioning, can vary since the support arm **118** and handle **121** are both made of non-conducting materials. No metal screws or other fasteners are above the base plate **112**, as they may cause small resonances in response that increase the measurement uncertainty. Simulations have shown that a 2 mm gap between the coax feed **109** and the first (or bottom) conductive electrode **103** works well for preserving the impedance match for an N-type connector with air as the spacer. Other gap and electrode dimensions may work better for other types of microwave connectors.

The measured reflection coefficient S11 can be correlated with dielectric properties of the specimen being tested. The computational model may be constructed using a conventional electromagnetic code, such as FEM (finite element method) or FDTD (finite difference time domain). The dielectric properties can be determined based upon a computational model. The computational model can be used to create a pre-calculated look-up table, which can be searched to identify the dielectric properties from the measured reflection coefficient of the measurement (or fixture) apparatus **100**. A series of full-wave simulations can be run for different combinations of sample dielectric permittivity, dielectric loss, and thickness. This data can then be used to form the basis for translating the measured reflectivity (phase and amplitude) into complex permittivity. Interpolation can be used in the inversion to obtain high fidelity results from a courser database of simulated results.

Referring to FIG. 3, shown is a plot illustrating the computationally modeled phase of the S11 over a frequency range from about 1 MHz to 6 GHz. FIG. 3 shows the computationally modeled phase of the S11 from the measurement assembly **100** as a function of three different dielectric specimens. Computationally modeled amplitudes are also determined for the different dielectric specimens. The computationally modeled phase and amplitude can be used to determine the dielectric characteristics based upon the measured reflection coefficient.

FIGS. 4A and 4B show examples of computationally modeled S11 for various low and moderate loss specimens having a thickness of 0.5 mm. FIG. 4A shows the amplitude over a frequency range of about 1 MHz to about 6 GHz, and FIG. 4B shows the phase over the same frequency range. FIGS. 5A and 5B show examples of computationally modeled S11 for the low and moderate loss specimens having a thickness of 3.0 mm, with FIG. 5A showing the amplitude and FIG. 5B showing the phase over the frequency range. A database of these responses can be used to determine the complex permittivity (or other dielectric characteristics) from the S11 measured using the measurement apparatus **100**. Backwards calculations can be used to identify the dielectric properties of the specimen under test.

It should be emphasized that the above-described embodiments of the present disclosure are merely possible examples of implementations set forth for a clear understanding of the principles of the disclosure. Many variations and modifications may be made to the above-described embodiment(s) without departing substantially from the spirit and principles of the disclosure. All such modifications and variations are intended to be included herein within the scope of this disclosure and protected by the following claims.

The term “substantially” is meant to permit deviations from the descriptive term that don’t negatively impact the intended purpose. Descriptive terms are implicitly under-

stood to be modified by the word substantially, even if the term is not explicitly modified by the word substantially.

It should be noted that ratios, concentrations, amounts, and other numerical data may be expressed herein in a range format. It is to be understood that such a range format is used for convenience and brevity, and thus, should be interpreted in a flexible manner to include not only the numerical values explicitly recited as the limits of the range, but also to include all the individual numerical values or sub-ranges encompassed within that range as if each numerical value and sub-range is explicitly recited. To illustrate, a concentration range of “about 0.1% to about 5%” should be interpreted to include not only the explicitly recited concentration of about 0.1 wt % to about 5 wt %, but also include individual concentrations (e.g., 1%, 2%, 3%, and 4%) and the sub-ranges (e.g., 0.5%, 1.1%, 2.2%, 3.3%, and 4.4%) within the indicated range. The term “about” can include traditional rounding according to significant figures of numerical values. In addition, the phrase “about ‘x’ to ‘y’” includes “about ‘x’ to about ‘y’”.

Therefore, at least the following is claimed:

1. A microwave dielectric analyzer, comprising: a measurement apparatus having:
  - a first conductive electrode configured to couple to a microwave analyzer; and
  - a second conductive electrode axially aligned with the first conductive electrode, where the second conductive electrode is not coupled to the microwave analyzer; and
 processing circuitry configured to determine a dielectric characteristic of a dielectric specimen based upon a reflection coefficient measured by the microwave analyzer with the dielectric specimen sandwiched between the first and second conductive electrodes, the dielectric characteristic determined based upon a computational electromagnetic model of the measurement apparatus.
2. The microwave dielectric analyzer of claim 1, wherein the dielectric characteristic is permittivity, dielectric loss or conductivity of the dielectric specimen.
3. The microwave dielectric analyzer of claim 1, wherein the dielectric characteristic is determined from a look-up table determined using the computational electromagnetic model of the measurement apparatus.
4. The microwave dielectric analyzer of claim 3, wherein the dielectric characteristic is determined by interpolating the look-up table.

5. The microwave dielectric analyzer of claim 1, wherein the dielectric characteristic of the dielectric specimen is determined for frequencies above 1 GHz.

6. The microwave dielectric analyzer of claim 1, wherein the reflection coefficient is measured in a range from about 3 MHz to about 6 GHz.

7. The microwave dielectric analyzer of claim 1, wherein the measurement apparatus is calibrated with a single calibration measurement of a known calibration specimen, without the need for additional calibration measurements.

8. The microwave dielectric analyzer of claim 7, wherein the single calibration measurement is taken after measurement of the dielectric specimen.

9. The microwave dielectric analyzer of claim 1, wherein a position of the second conductive electrode is adjustable to sandwich the dielectric specimen between the first and second conductive electrodes.

10. The microwave dielectric analyzer of claim 1, wherein the measurement apparatus comprises a metal base plate surrounding the first conductive electrode.

11. The microwave dielectric analyzer of claim 10, wherein the measurement apparatus comprises an insulating yoke that mechanically supports the second conductive electrode in position, the insulating yoke configured to axially adjust the position of the second conductive electrode with respect to the first conductive electrode to sandwich the dielectric specimen between the first and second conductive electrodes.

12. The microwave dielectric analyzer of claim 1, wherein the computational electromagnetic model is based on finite element method (FEM) or finite difference time domain (FDTD).

13. The microwave dielectric analyzer of claim 1, wherein the first conductive electrode extends through a base plate of the measurement apparatus.

14. The microwave dielectric analyzer of claim 13, wherein a distal end of the first conductive electrode is substantially parallel with a surface of the base plate.

15. The microwave dielectric analyzer of claim 14, wherein an insulating yoke mechanically supports the second conductive electrode in position over the distal end of the first conductive electrode, the insulating yoke configured to axially adjust the position of the second conductive electrode with respect to the first conductive electrode.

16. The microwave dielectric analyzer of claim 13, wherein the first conductive electrode is separated from the base plate by a dielectric spacer.

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